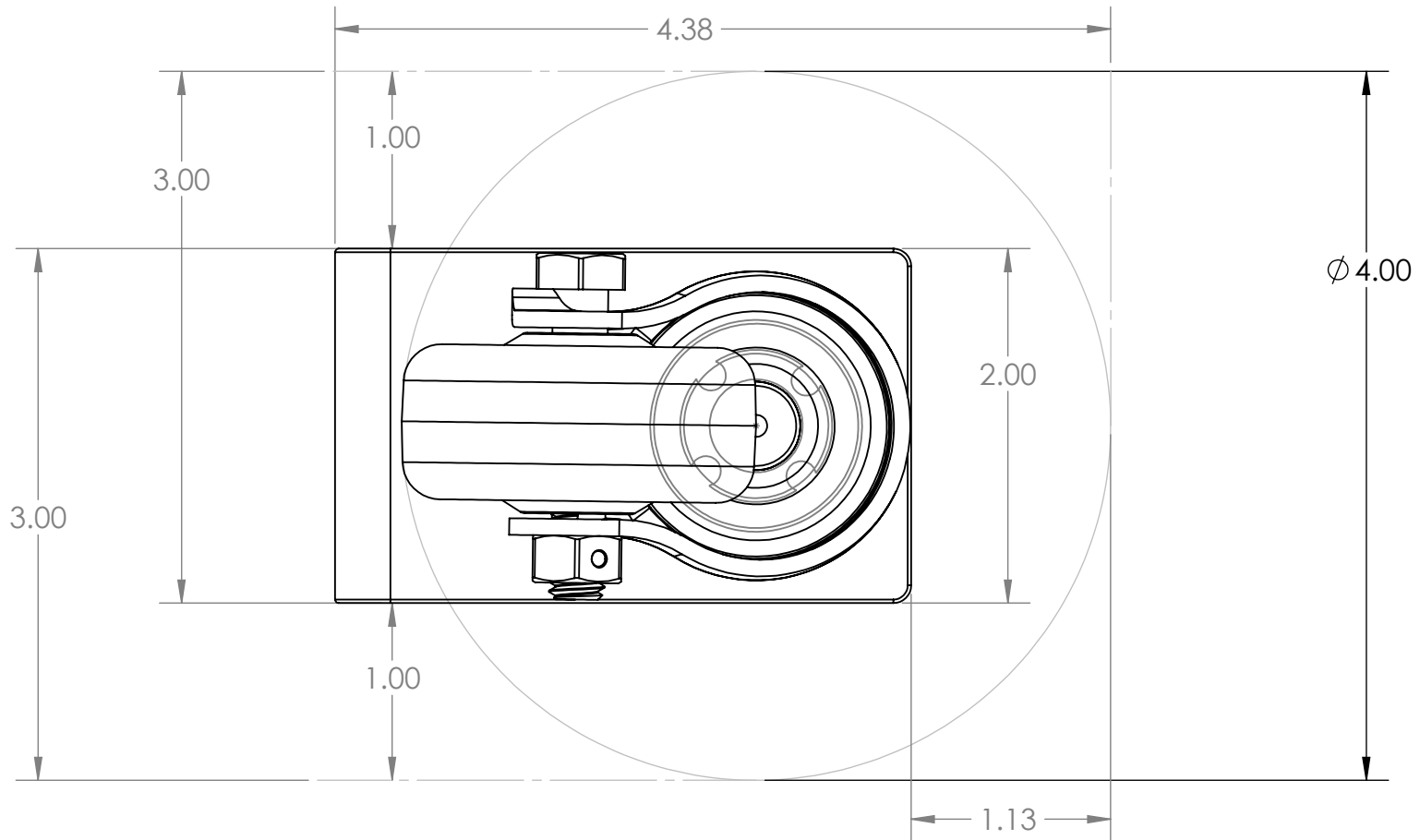
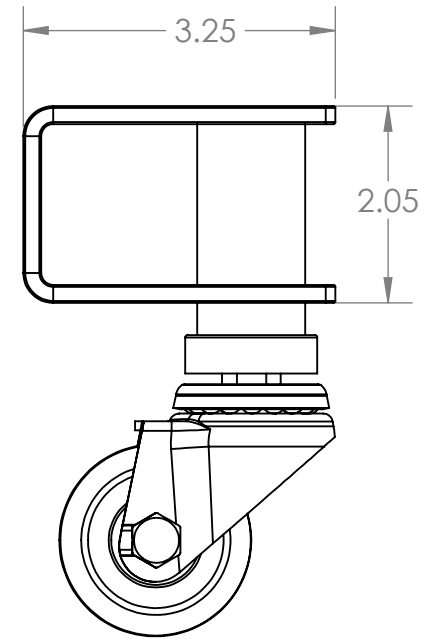
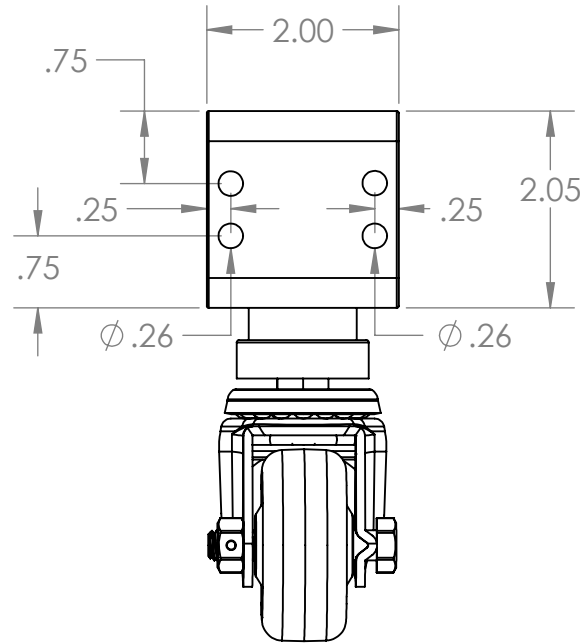
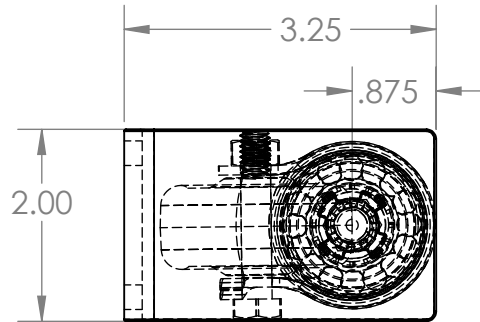




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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: R7 WHEEL RADIUS		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV A R7-113		
		THREE PLACE DECIMAL ±	Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL				SCALE: 1:2 WEIGHT: SHEET 1 OF 1		
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

B



B

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: HOUSING HOLE DIMENSIONS		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			A	R7 - 114	
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:2	WEIGHT:	SHEET 1 OF 1
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

A

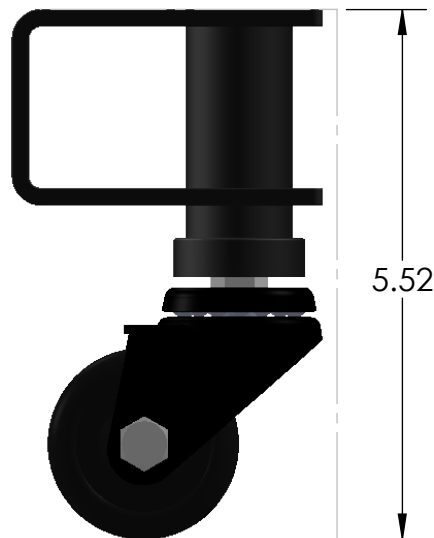
2

1

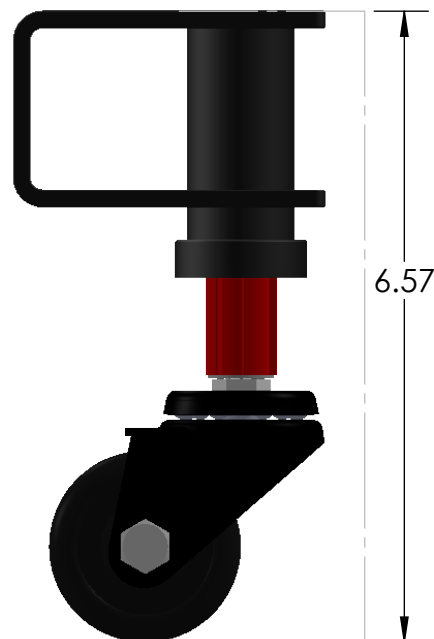
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1

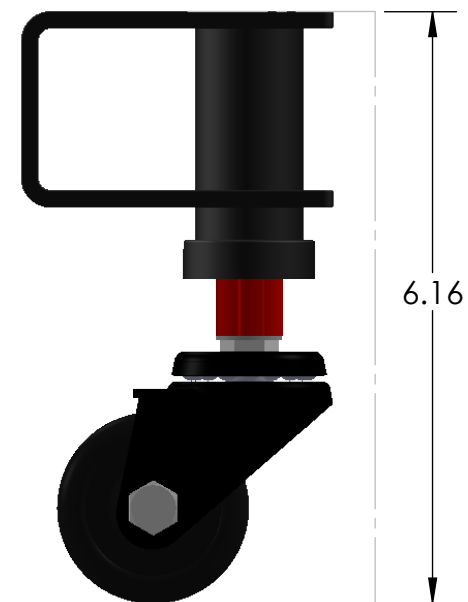
***ALLOW AT LEAST 5 5/8"**
CLEARANCE FOR MOUNTING.



FULLY RETRACTED



FULLY EXTENDED



LOCKED AND MOBILE

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: R7 SMART CASTER		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV A R7-112		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:			SCALE: 1:2 WEIGHT: SHEET 1 OF 1		
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

2

1