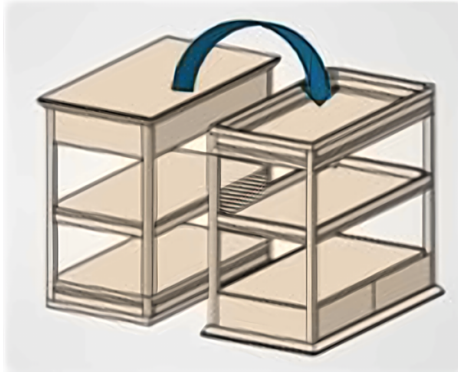
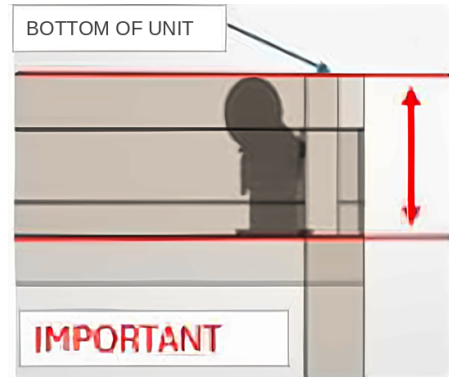


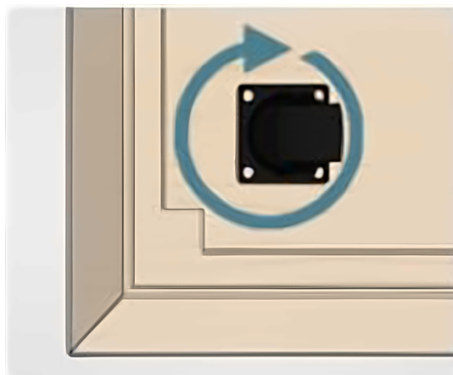
TOP PLATE "T" SERIES MOUNTING INSTRUCTIONS



- 1** FOR EASE OF MOUNTING, TURN YOUR UNIT UPSIDE DOWN.



- IMPORTANT**
MAKE SURE THE MOUNTING HEIGHT IS CORRECT. WITH THE WHEEL FULLY RETRACTED, THE BOTTOM OF THE CASTER WHEEL MUST BE EVEN WITH — OR SLIGHTLY BELOW — THE BOTTOM OF YOUR UNIT. UP TO 1/8 INCH OF GAP IS ACCEPTABLE.



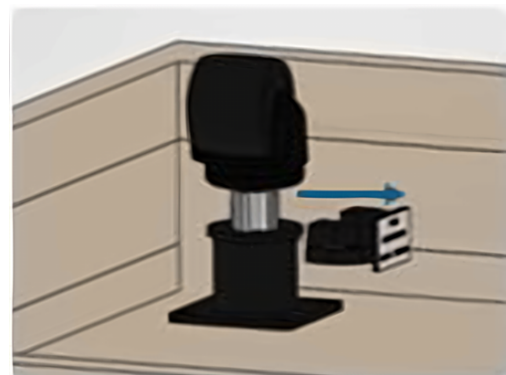
- 3** BEFORE MOUNTING CHECK WHEEL CLEARANCE. PIVOT WHEEL 360 DEGREES TO MAKE SURE WHEEL IS FREE TO SWIVEL WITHOUT CLEARANCE ISSUES.



- 4** PRE-DRILL 4 HOLES WITH THE INCLUDED DRILL BIT.



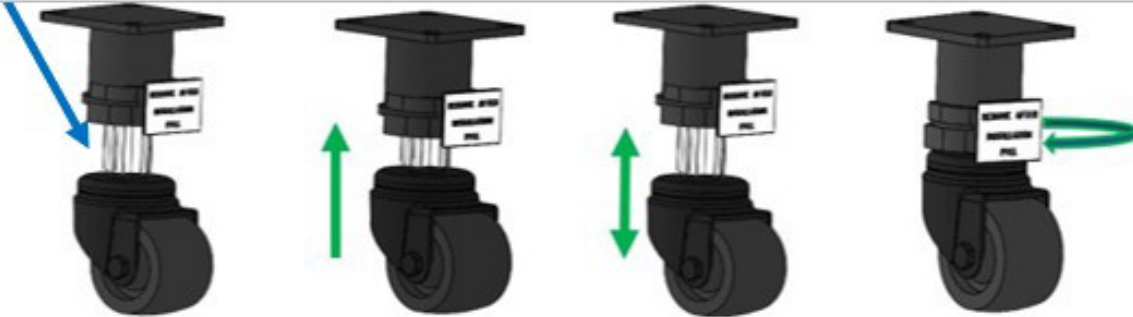
- 5** INSERT (4) #10 X 1" WOOD SCREWS USING THE EXTENSION DRIVE (INCLUDED).
***** FOR STRONGER MOUNTING WE RECOMMEND BOLTING WITH 1/4-20 MACHINE SCREWS *****



- 6** REMOVE WHEEL LOCK (PULL) AND YOUR CASTERS ARE NOW READY TO USE.

QUICK TIP: LOCKING THE WHEEL IN RETRACTED POSITION

QUICK TIP: If wheel becomes deployed before mounting, follow these easy steps to lock the wheel in the retracted position before installation.



Retract the wheel.

If the wheel does not fully retract, **fully deploy** the wheel and then **retract** it again.

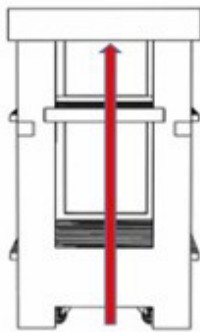
The wheel should now be fully retracted.

Lock the wheel in the retracted position.

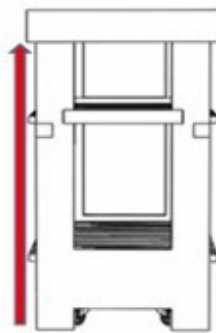
While holding the wheel fully retracted, **rotate the plastic wheel lock slightly** until the wheel is held securely in the retracted position by the lock.

TIPS FOR SMOOTH OPERATION AFTER MOUNTING

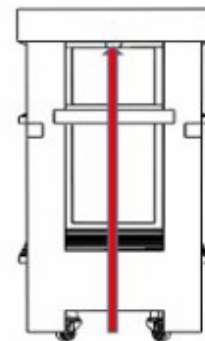
Once your casters are mounted see below for some tips to assure smooth operation.



Always try to raise the side of your part in the center to allow for both wheels to raise and lower at the same time.



If one side is picked up unevenly and 1 caster does not engage, raise that corner 1.5" and then lower down.



The casters have a light spring built into them. This allows the wheels to lower quickly when you raise your part. Make sure to always raise your part at least 1.5" to engage and retract the wheels properly.