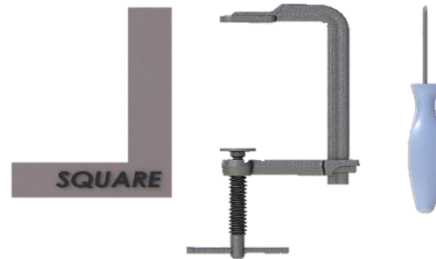


Mounting Instructions

****Bennington R7 and R8 Smart Casters - *4 quick and easy steps***

Tools we recommend using:

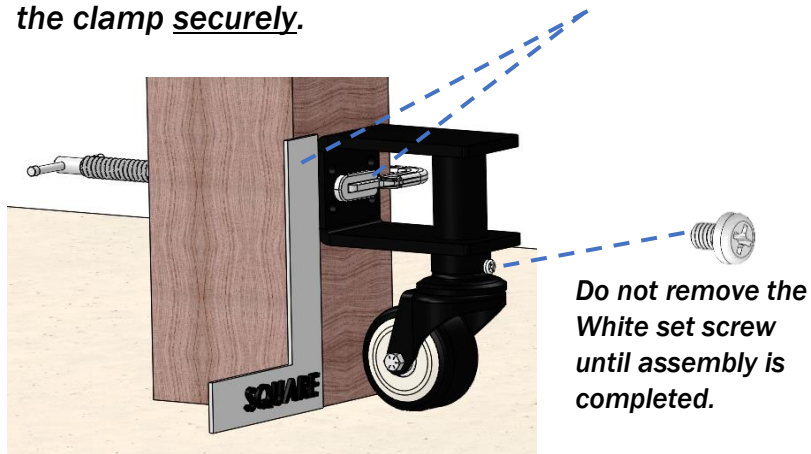
- **Square**
- **Clamp (C-Clamp, Bar Clamp or other)**
- **Phillips Screwdriver**



IMPORTANT PLEASE READ

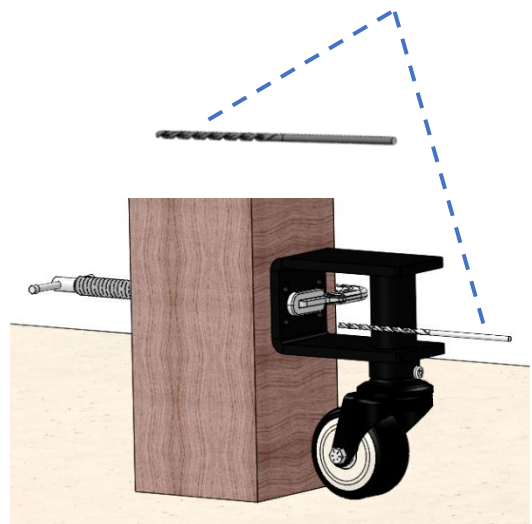
STEP 1

Lightly clamp the mounting bracket of the caster to the leg of your part. The bottom of the caster wheel should be touching the floor. Use a square to assure that the caster is mounted level. Once level, tighten the clamp securely.



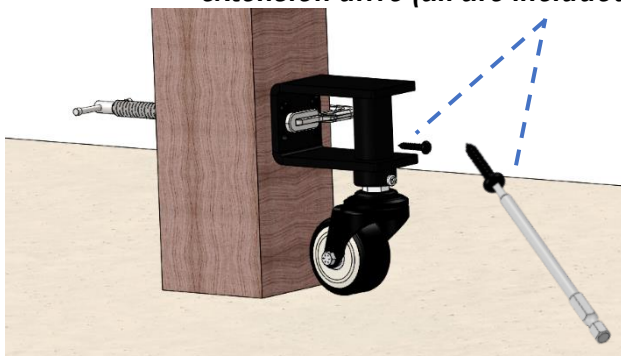
STEP 2

Pre-drill 4 holes with the 1/8" extended length drill bit (included).



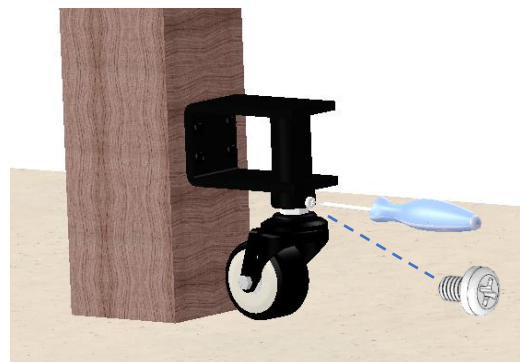
STEP 3

Insert four #10-9x1" Square Drive Wood Screws using the 4" extension drive (all are included).



STEP 4

Remove the White set screw and the caster is now ready to use.

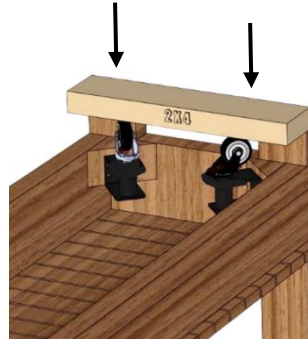


****For stronger fastening we recommend using 1/4-20 nuts and bolts when installing.***

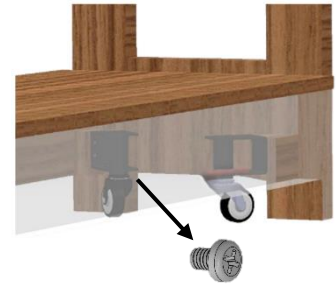
Additional mounting instructions when attaching your casters under a shelf or hidden wheel application.



To hide the wheels, turn your part upside down (be sure to protect the top from any scratching).

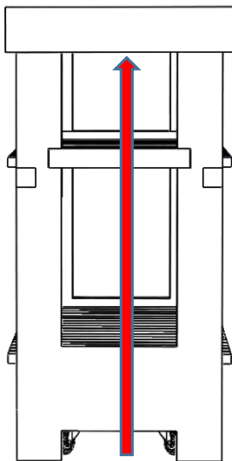


Before mounting the casters, hold a straight piece (such as a 2x4) across the legs. Please Note, the bottom of the caster wheel should slightly touch, the 2x4. Remove the 2x4, drill 4 pilot holes and then insert the 4 wood screws (do not remove the White set screws yet).

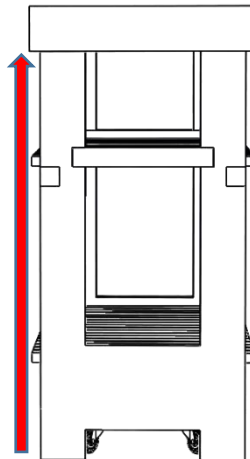


After inserting the 4 wood screws, turn your part back on its legs and then remove the White set screws. The casters are now ready to use.

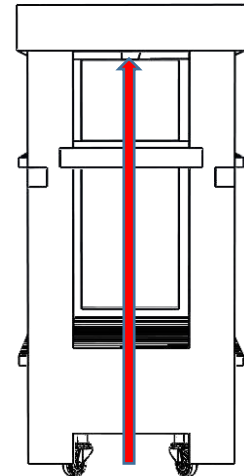
Once your casters are mounted see below for some tips to assure smooth operation.



Always try to raise the side of your part in the center to allow for both wheels to raise and lower at the same time.



If one side is picked up unevenly and 1 caster does not engage, raise that corner 1.5" and then lower down.



The casters have a light spring built into them. This allows the wheels to lower quickly when you raise your part. Make sure to always raise your part at least 1.5" to engage and retract the wheels properly.